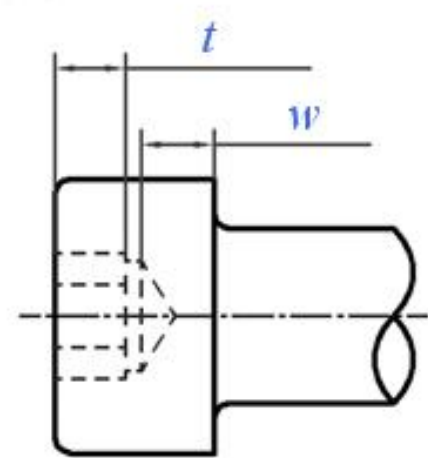
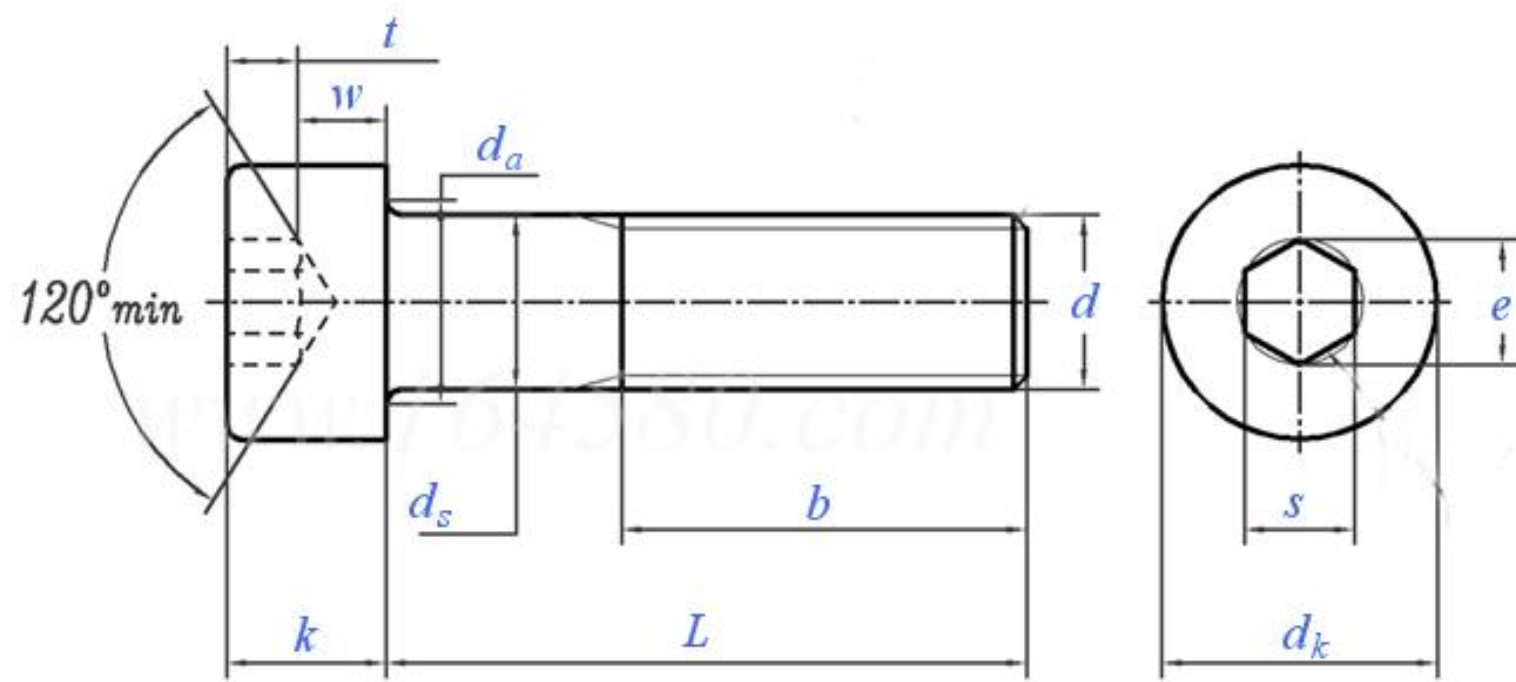




d			M1.4	M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20	
P	Pitch	Coarse thread	0.3	0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5	
		Fine thread 1	-	-	-	-	-	-	-	-	1	1.25	1.25	1.5	1.5	1.5	1.5	
		Fine thread 2	-	-	-	-	-	-	-	-	-	1	1.5	-	-	2	2	
b	Reference		14	15	16	17	18	20	22	24	28	32	36	40	44	48	52	
d _k	Round head	Max.	2.6	3	3.8	4.5	5.5	7	8.5	10	13	16	18	21	24	27	30	
	Knurled head	Max.	2.74	3.14	3.98	4.68	5.68	7.22	8.72	10.22	13.27	16.27	18.27	21.33	24.33	27.33	30.33	
			2.46	2.86	3.62	4.32	5.32	6.78	8.28	9.78	12.73	15.73	17.73	20.67	23.67	26.67	29.67	
	Min.		1.8	2	2.6	3.1	3.6	4.7	5.7	6.8	9.2	11.2	13.7	15.7	17.7	20.2	22.4	
d _a	Max.		1.4	1.6	2	2.5	3	4	5	6	8	10	12	14	16	18	20	
d _s	Max.		1.26	1.46	1.86	2.36	2.86	3.82	4.82	5.82	7.78	9.78	11.73	13.73	15.73	17.73	19.67	
	Min.		1.5	1.73	1.73	2.3	2.87	3.44	4.58	5.72	6.86	9.15	11.43	13.72	16	16	19.44	
e	Min.		1.4	1.6	2	2.5	3	4	5	6	8	10	12	14	16	18	20	
k	Max.		1.26	1.46	1.86	2.36	2.86	3.82	4.82	5.7	7.64	9.64	11.57	13.57	15.57	17.57	19.48	

	Min.	1.3	1.5	1.5	2	2.5	3	4	5	6	8	10	12	14	14	17
s	Normal	1.32	1.52	1.52	2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025	12.032	14.032	14.032	17.05
	Min.	1.36	1.56	1.56	2.06	2.58	3.08	4.095	5.14	6.14	8.175	10.175	12.212	14.212	14.212	17.23
	Max.	0.6	0.7	1	1.1	1.3	2	2.5	3	4	5	6	7	8	9	10
t	Min.	0.5	0.55	0.55	0.85	1.15	1.4	1.9	2.3	3	4	4.8	5.8	6.8	7.8	8.6
w	Min.															

d			(M22)	M24	(M27)	M30	(M33)	M36	M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	Coarse thread	2.5	3	3	3.5	3.5	4	4.5	5	5.5	6	6	6	6	6
		Fine thread 1	1.5	2	2	2	2	3	3	3	4	4	4	4	4	4
		Fine thread 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-
b	Reference		56	60	66	72	78	84	96	108	124	140	156	172	192	212
d _k	Round head	Max.	33	36	40	45	50	54	63	72	84	96	108	120	135	150
	Knurled head	Max.	33.39	36.39	40.39	45.39	50.39	54.46	63.46	72.46	84.54	96.54	108.54	120.54	135.63	150.63
			32.61	35.61	39.61	44.61	49.61	53.54	62.54	71.54	83.46	95.46	107.46	119.46	134.37	149.37
	Min.		24.4	26.4	30.4	33.4	36.4	39.4	45.5	52.6	63	71	79	87	97	107

[illegible]