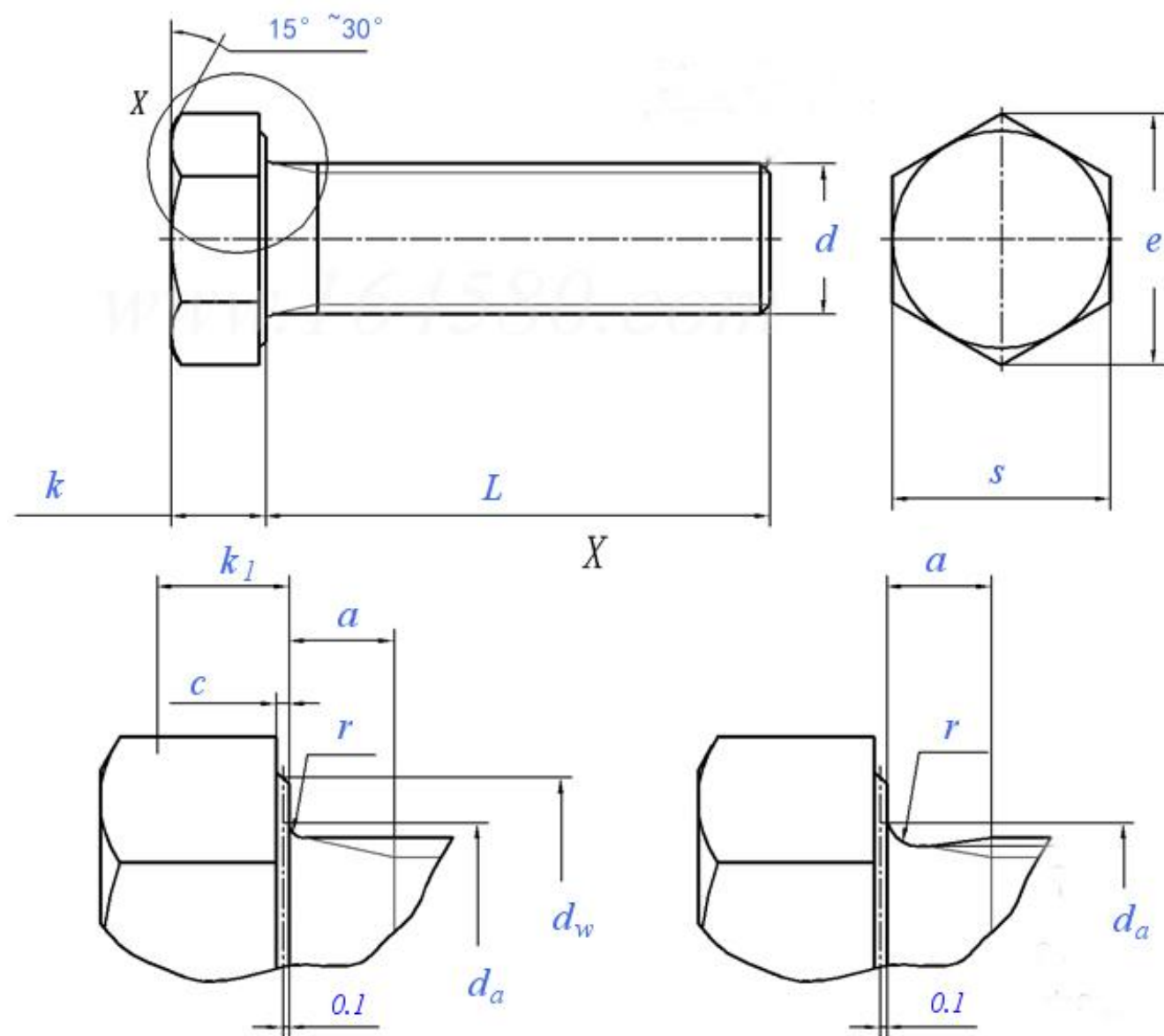




d			M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	(M7)	M8	M10	M12	(M14)	M16
P	Pitch		0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1	1.25	1.5	1.75	2	2
a	Max.		1.05	1.2	1.35	1.5	1.8	2.1	2.4	3	3	3.75	4.5	5.25	6	6
c	Min.		0.1	0.1	0.1	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.2
	Max.		0.25	0.25	0.25	0.4	0.4	0.4	0.5	0.5	0.5	0.6	0.6	0.6	0.6	0.8
d_a	Max.		2	2.6	3.1	3.6	4.1	4.7	5.7	6.8	7.8	9.2	11.2	13.7	15.7	17.7
d_w	Grade A	Min.	2.4	3.2	4.1	4.6	5.1	5.9	6.9	8.9	9.6	11.6	15.6	17.4	20.5	22.5
	Grade B	Min.	-	-	-	-	-	5.7	6.7	8.7	9.4	11.4	15.4	17.2	20.1	22
e	Grade A	Min.	3.41	4.32	5.45	6.01	6.58	7.66	8.79	11.05	12.12	14.38	18.9	21.1	24.49	26.75
	Grade B	Min.	-	-	-	-	-	7.5	8.63	10.89	11.94	14.2	18.72	20.88	23.91	26.17
k	Normal		1.1	1.4	1.7	2	2.4	2.8	3.5	4	4.8	5.3	6.4	7.5	8.8	10
	Grade A	Min.	0.98	1.28	1.58	1.88	2.28	2.68	3.35	3.85	4.65	5.15	6.22	7.32	8.62	9.82
		Max.	1.22	1.52	1.82	2.12	2.52	2.92	3.65	4.15	4.95	5.45	6.56	7.68	8.98	10.18
	Grade B		-	-	-	-	-	2.6	3.26	3.76	4.56	5.06	6.11	7.21	8.51	9.71
		Min.	-	-	-	-	-	3	3.74	4.24	5.04	5.54	6.69	7.79	9.09	10.29
		Max.	0.7	0.9	1.1	1.3	1.6	1.9	2.28	2.63	3.19	3.54	4.28	5.05	5.96	6.8

k₁	Min.		0.1	0.1	0.1	0.1	0.1	0.2	0.2	0.25	0.25	0.4	0.4	0.6	0.6	0.6
r	Min.		3.2	4	5	5.5	6	7	8	10	11	13	17	19	22	24
s	Maximum = Nominal		3.02	3.82	4.82	5.32	5.82	6.78	7.78	9.78	10.73	12.73	16.73	18.67	21.67	23.67
	Grade A	Min.	-	-	-	-	-	6.64	7.64	9.64	10.57	12.57	16.57	18.48	21.16	23.16
	Grade B	Min.														
d			(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	
P	Pitch		2.5	2.5	2.5	3	3	3.5	3.5	4	4	4.5	4.5	5	5	
a	Max.		7.5	7.5	7.5	9	9	10.5	10.5	12	12	13.5	13.5	15	15	
c	Min.		0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	
	Max.		0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	1	1	1	1	1	
d_a	Max.		20.2	22.4	24.4	26.4	30.4	33.4	36.4	39.4	42.4	45.6	48.6	52.6	56.6	
d_w	Grade A	Min.	25.3	28.2	30	33.6	-	-	-	-	-	-	-	-	-	
	Grade B	Min.	24.8	27.7	29.5	33.2	38	42.7	46.5	51.1	55.9	59.9	64.7	69.4	74.2	
e	Grade A	Min.	30.14	33.53	35.72	39.98	-	-	-	-	-	-	-	-	-	
	Grade B	Min.	29.56	32.95	35.03	39.55	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6	88.25	
k	Normal		11.5	12.5	14	15	17	18.7	21	22.5	25	26	28	30	33	

	Grade A	Min.	11.28	12.28	13.78	14.78	-	-	-	-	-	-	-	-	-
		Max.	11.72	12.72	14.22	15.22	-	-	-	-	-	-	-	-	-
	Grade B	Min.	11.15	12.15	13.65	14.65	16.65	18.28	20.58	22.08	24.58	25.58	27.58	29.58	32.5
		Max.	11.85	12.85	14.35	15.35	17.35	19.12	21.42	22.92	25.42	26.42	28.42	30.42	33.5
k ₁	Min.		7.8	8.5	9.6	10.3	11.7	12.8	14.4	15.5	17.2	17.9	19.3	20.9	22.8
r	Min.		0.6	0.8	0.8	0.8	1	1	1	1	1	1.2	1.2	1.6	1.6
s	Maximum = Nominal		27	30	32	36	41	46	50	55	60	65	70	75	80
	Grade A	Min.	26.67	29.67	31.61	35.38	-	-	-	-	-	-	-	-	-
	Grade B	Min.	26.15	29.16	31	35	40	45	49	53.8	58.8	63.1	68.1	73.1	78.1