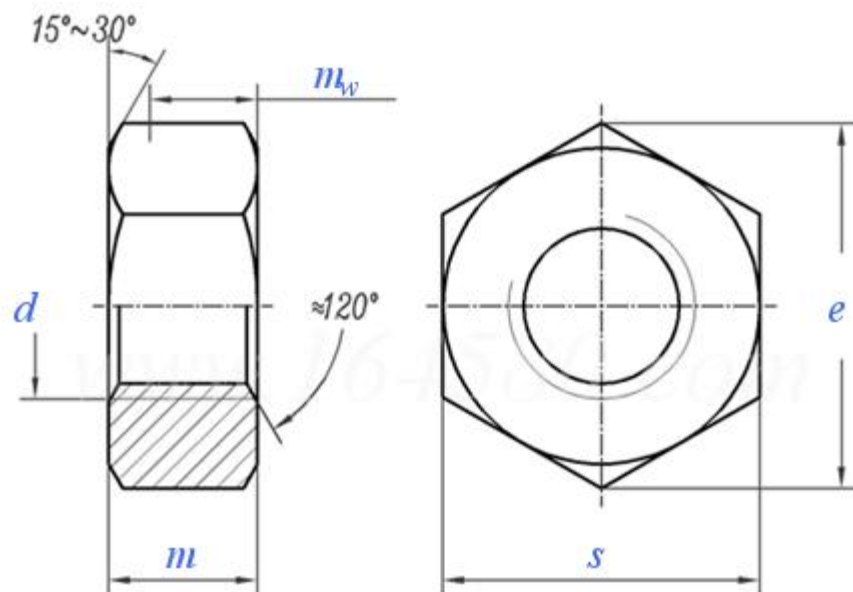




d			M1	M1.2	M1.4	M1.6	(M1.7)	M2	(M2.3)	M2.5	(M2.6)	M3	(M3.5)	M4	M5	M6	(M7)	M8
P	Pitch	Coarse thread	0.25	0.25	0.3	0.35	0.35	0.4	0.45	0.45	0.45	0.5	0.6	0.7	0.8	1	1	1.25
		Fine thread 1	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	1
		Fine thread 2	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
m	Maximum = Nominal		0.8	1	1.2	1.3	1.4	1.6	1.8	2	2	2.4	2.8	3.2	4	5	5.5	6.5
	Min.		0.55	0.75	0.95	1.05	1.15	1.35	1.55	1.75	1.75	2.15	2.55	2.9	3.7	4.7	5.2	6.14
m_w	Min.		0.44	0.6	0.76	0.84	0.92	1.08	1.24	1.4	1.4	1.72	2.04	2.32	2.96	3.76	4.16	4.91

[illegible]

The weight of 1000 pieces (Kg)	11.6	17.3	25	33.3	49.4	64.4	79	110	165	223	288	393	502	652	800	977
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d			(M52)	M56	(M60)	M64	(M68)	M72	(M76)	M80	(M85)	M90	M100	M110	M125	M140	M160
P	Pitch	Coarse thread	5	5.5	5.5	6	6	/	/	/	/	/	/	/	/	/	/
		Fine thread 1	3	4	4	4	/	6	6	6	6	6	6	6	6	6	6
		Fine thread 1	/	/	/	/	4	4	4	4	4	4	4	4	4	4	/
m	Maximum = Nominal		42	45	48	51	54	58	61	64	68	72	80	88	100	112	128
	Min.		40.4	43.4	46.4	49.1	52.1	56.1	59.1	62.1	66.1	70.1	78.1	85.8	97.8	109.8	125.5
m _w	Min.		32.3	34.7	37.1	39.3	41.7	44.9	47.3	49.7	52.9	56.1	62.5	68.6	78.2	87.8	100
s	Maximum = Nominal		80	85	90	95	100	105	110	115	120	130	145	155	180	200	230
	Min.		78.1	82.8	87.8	92.8	97.8	102.8	107.8	112.8	117.8	127.5	142.5	152.5	177.5	195.4	225.4
e ^①	Min.		88.25	93.56	99.21	104.86	110.51	116.16	121.81	127.46	133.11	144.08	161.02	172.32	200.57	220.8	254.7
	*		-	-	-	-	-	-	-	-	-	-	-	170	196	216	248
The weight of 1000 pieces (Kg)			1220	1420	1690	1980	2300	2670	3040	3440	3930	4930	6820	8200	13000	17500	26500